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**HEATING MECHANISMS AND WAVE PROPAGATION IN
MAGNETICALLY ENHANCED INDUCTIVELY COUPLED
PLASMAS***

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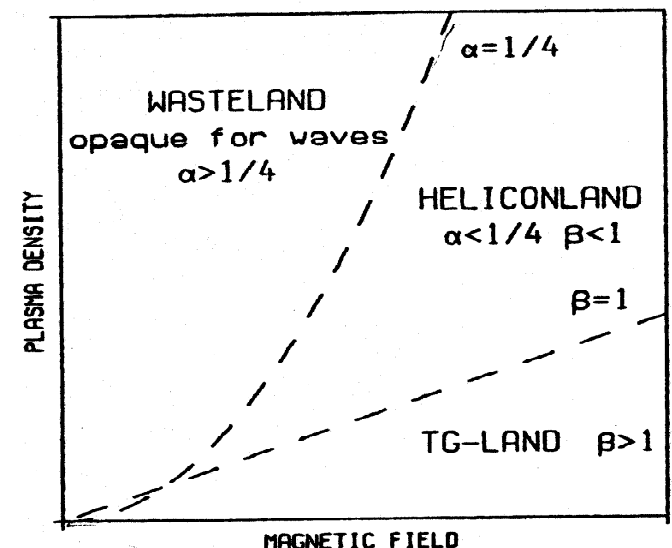
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MOTIVATION FOR MAGNETICALLY ENHANCED ICPs

- In order to maintain process uniformity over large areas (> 300 mm) efficient new plasma sources are being developed.
- Magnetically Enhanced Inductively Coupled Plasma (ME-ICPs) sources are being investigated due to their high ionization efficiency and their ability to deposit power within the volume of the plasma.
- The location of power deposition can substantially vary depending on the mode of operation and reactor conditions.
- The coupling of electromagnetic fields to the plasma occurs through two channels.
 - Helicon Wave
 - Electrostatic Wave (TG)
- Under certain conditions the electrostatic wave can be suppressed resulting in the helicon component depositing the majority of the power within the plasma volume.

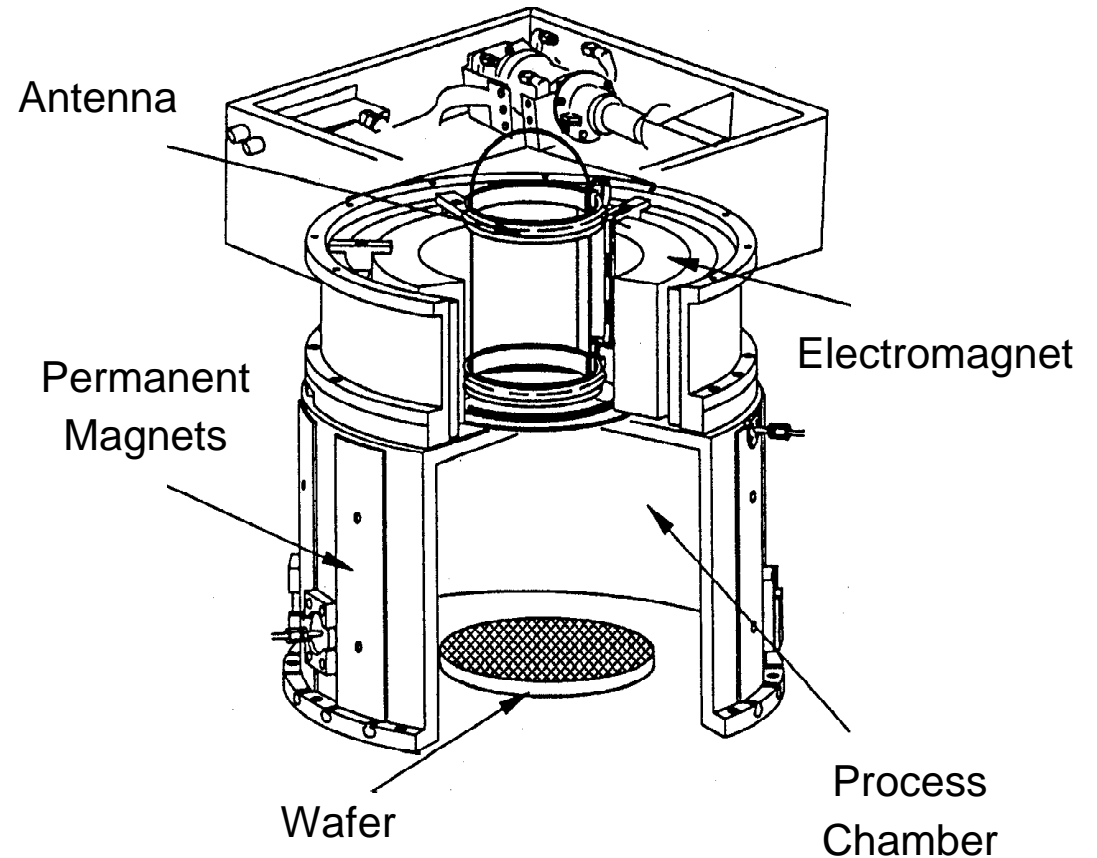
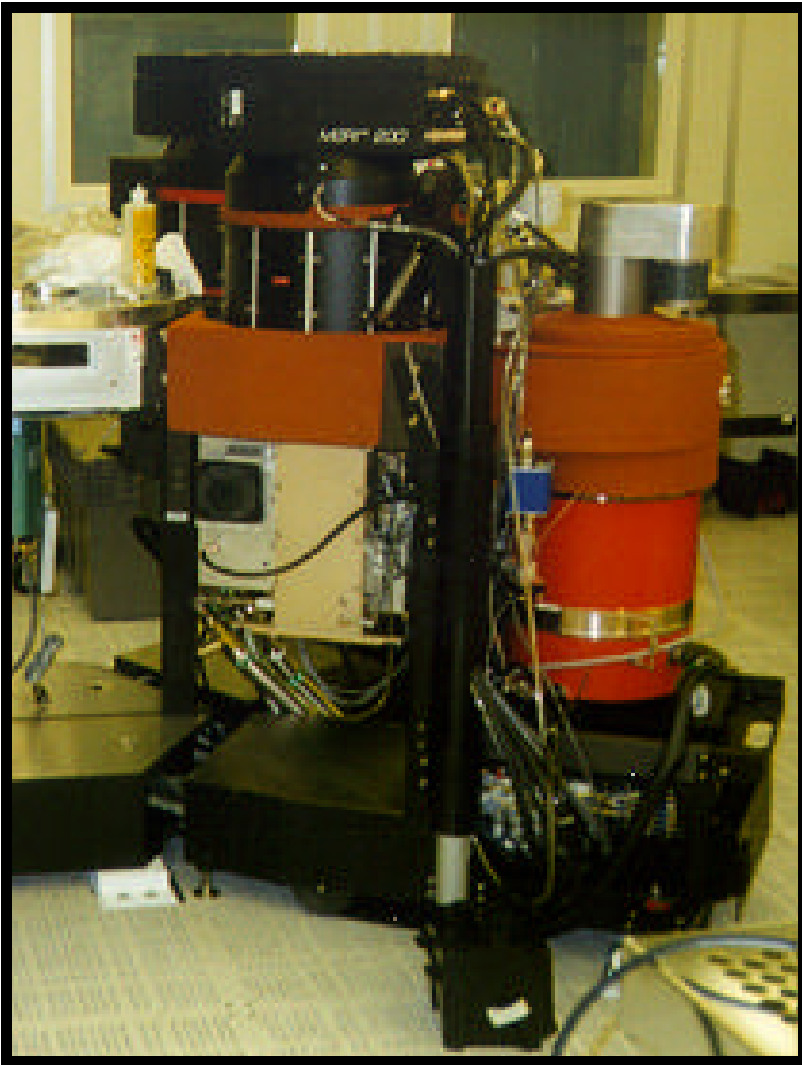


HYBRID PLASMA EQUIPMENT MODEL

- The base two-dimensional HPEM consists of an electromagnetics module (EMM), an electron energy transport module (EETM), and a fluid kinetics simulation (FKS).
- A full tensor conductivity was added to the EMM to calculate 3-d components of the inductively coupled electric field based on 2-d applied magnetostatic fields.
- The plasma current in the wave equation is addressed by a cold plasma tensor conductivity.
- Particle transport:
 - Ions: Continuity, Momentum, Energy
 - Electrons: Drift Diffusion, Energy
 - EEDF: Monte Carlo
- Potentials: Poisson

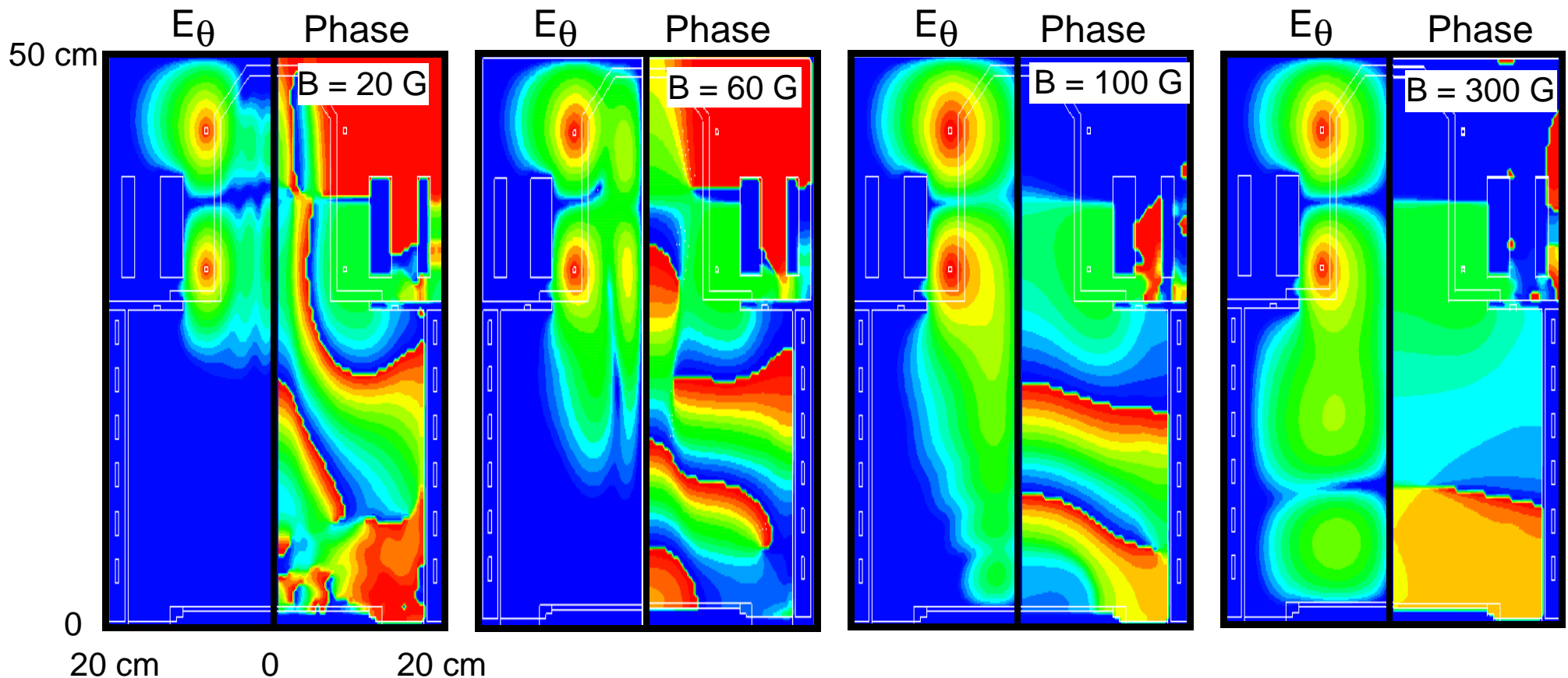
TRIKON MORI™ 200 PLASMA TOOL

- A commercial Trikon Technologies, Inc., Pinnacle 8000 plasma tool was used to validate the model.

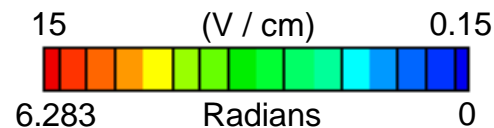


ANALYSIS OF TRIKON PLASMA TOOL : E_{θ}

- At low fields, the electromagnetic propagation is mainly radial, producing standing wave patterns in the radial direction.
- However as the field increases, propagation dominates in the axial direction, shifting standing wave patterns in the direction of propagation.

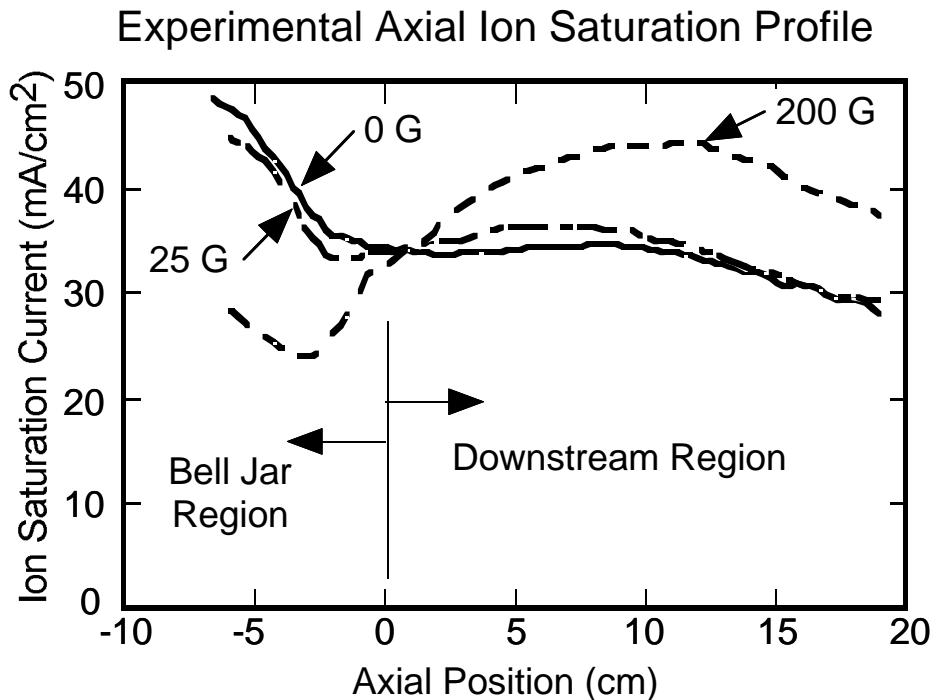


• Ar, 10 mTorr, 1kW, 50 sccm

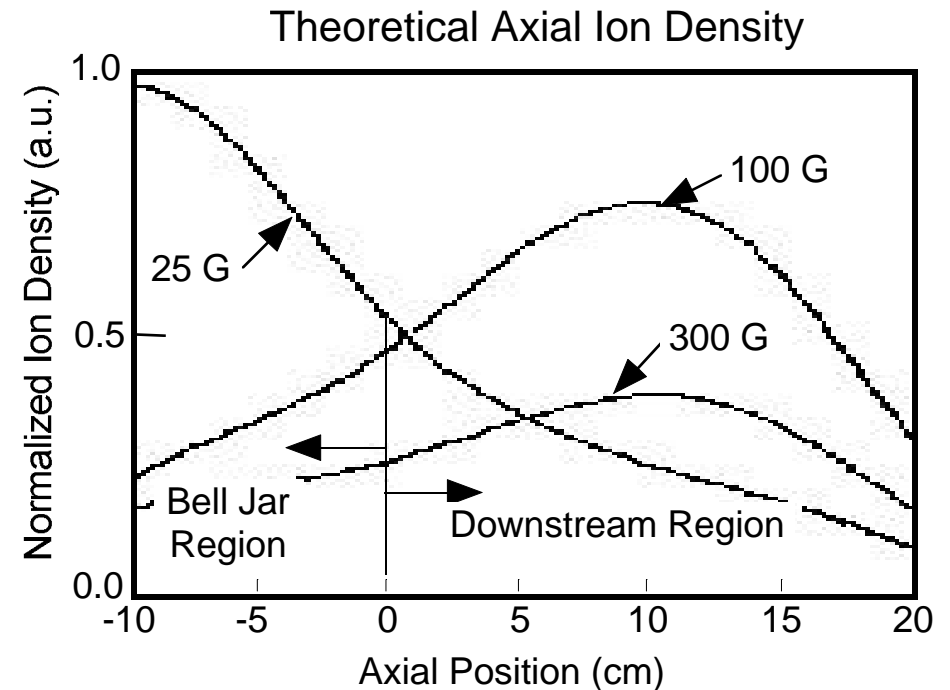


ANALYSIS OF TRIKON PLASMA TOOL: VALIDATION

- As static magnetic field increases, the ion saturation current peaks further downstream. Simulations show a similar trend for the ion saturation profile.
- For simulations at constant power, downstream peak decreases with increasing static magnetic fields since plasma peaks at larger radius (i.e. larger plasma volume).



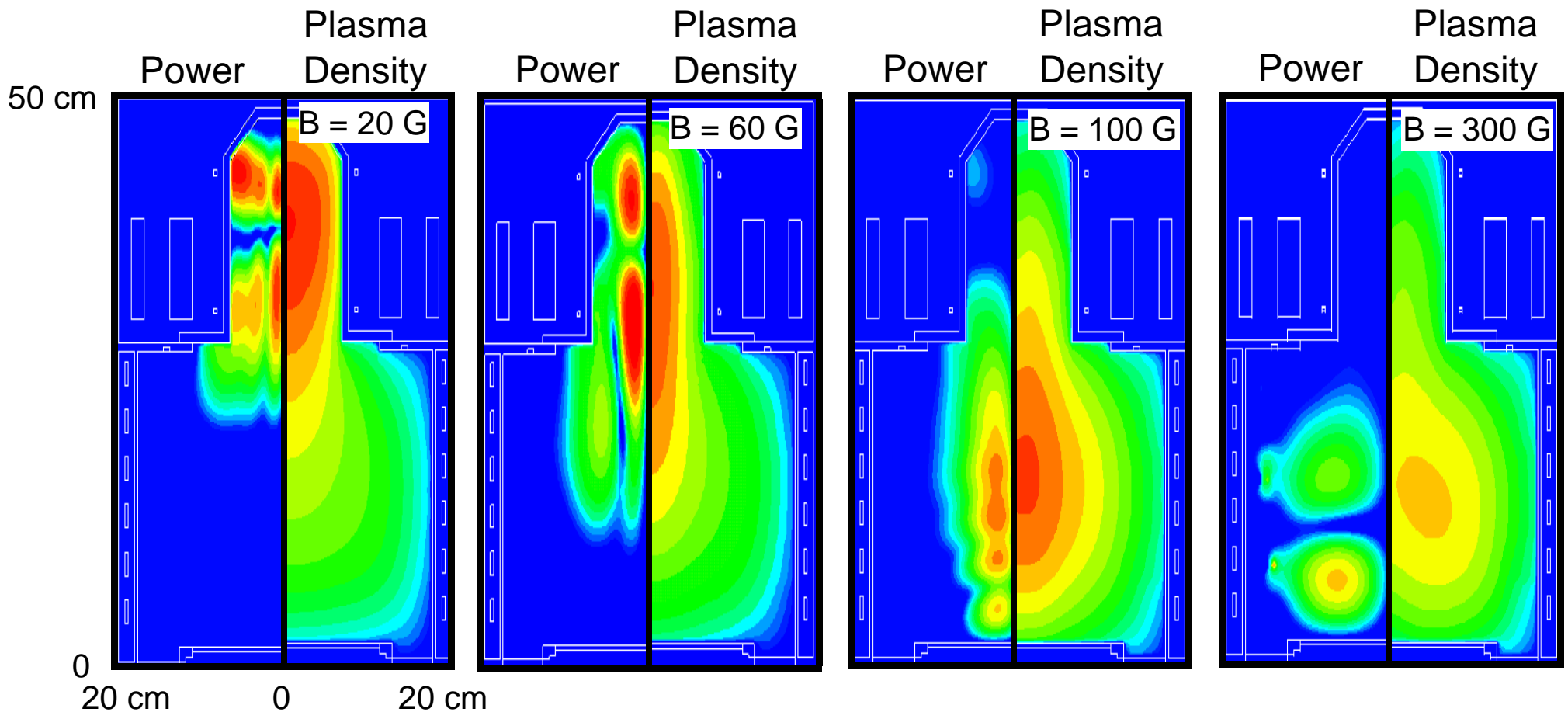
- Ar, 2.3 mTorr, 1kW
(Trikon Technologies, Inc.)



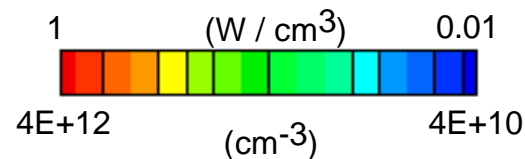
- Ar, 10 mTorr, 1kW, 50 sccm

ANALYSIS OF TRIKON PLASMA TOOL : POWER AND ELECTRON DENSITY

- As the magnetic fields increase, axial propagation dominates depositing power in the downstream region.

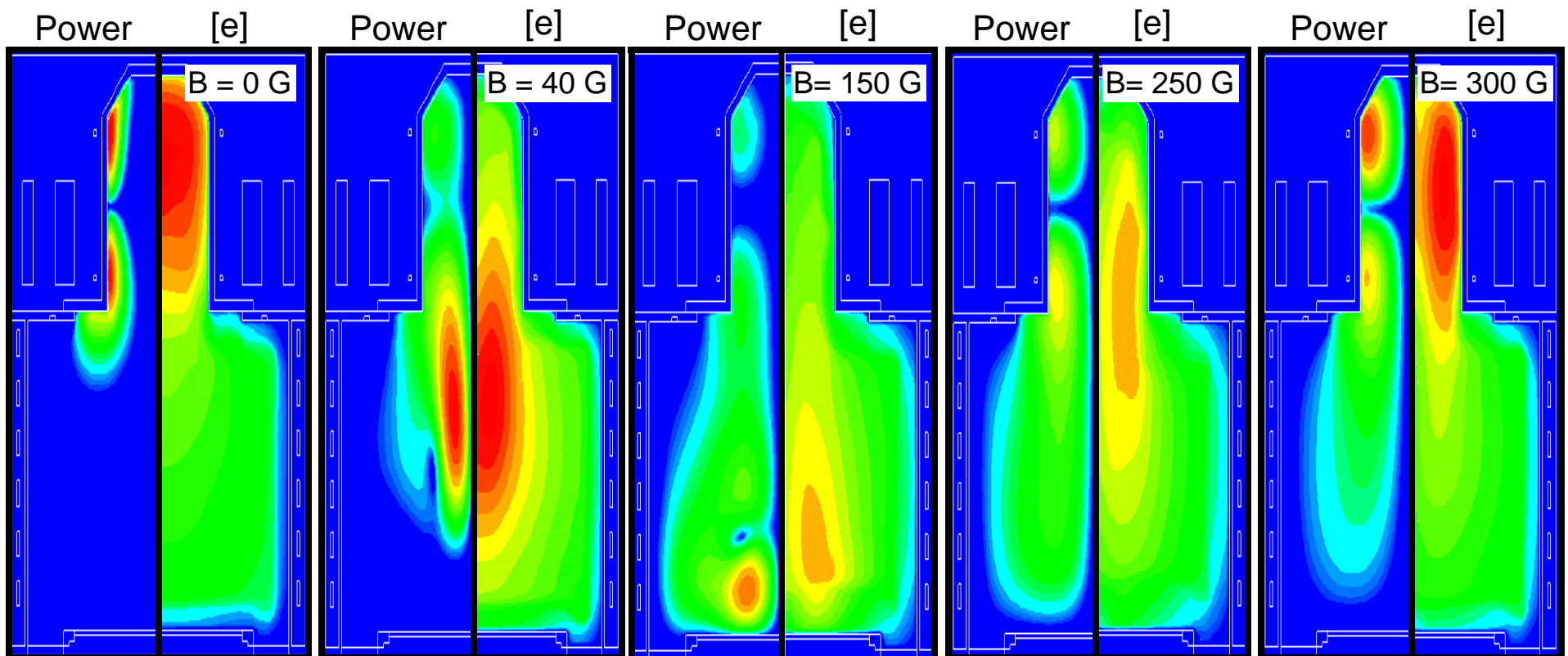


- Ar, 10 mTorr, 1kW, 50 sccm

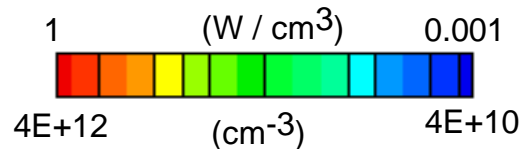


ANALYSIS OF TRIKON PLASMA TOOL : Ar/Cl₂

- For an Ar/Cl₂ mixture, over the same magnetic range as the Ar simulation, power deposition cycles back upstream, resembling ICP behavior.
- At high enough magnetic fields, the electric field wavelength is larger than the reactor size and is unable to sustain a standing wave pattern.



- Ar/Cl₂ 4:1, 10 mTorr,
1kW, 50 sccm

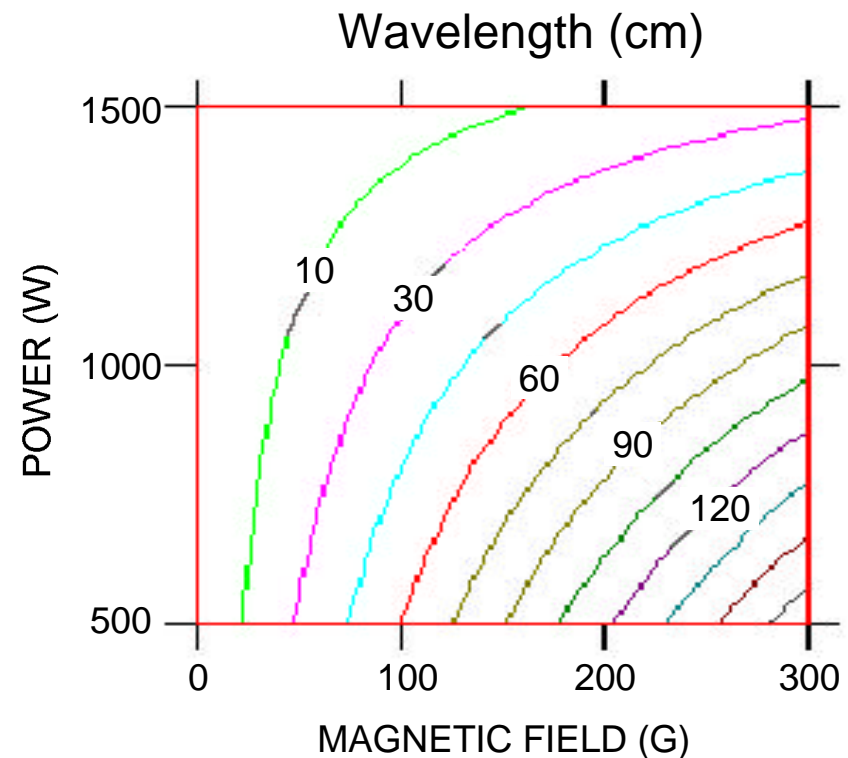


ANALYSIS OF TRIKON PLASMA TOOL : Ar/Cl₂

- The ability to deposit power downstream is limited by the wavelength of the helicon-like wave.
- If the plasma is significantly electronegative, in the low power-high magnetic field regime, the power deposition will resemble conventional ICP.
- For a $m = 0$ mode, in a cylindrical geometry, the wavelength goes as,

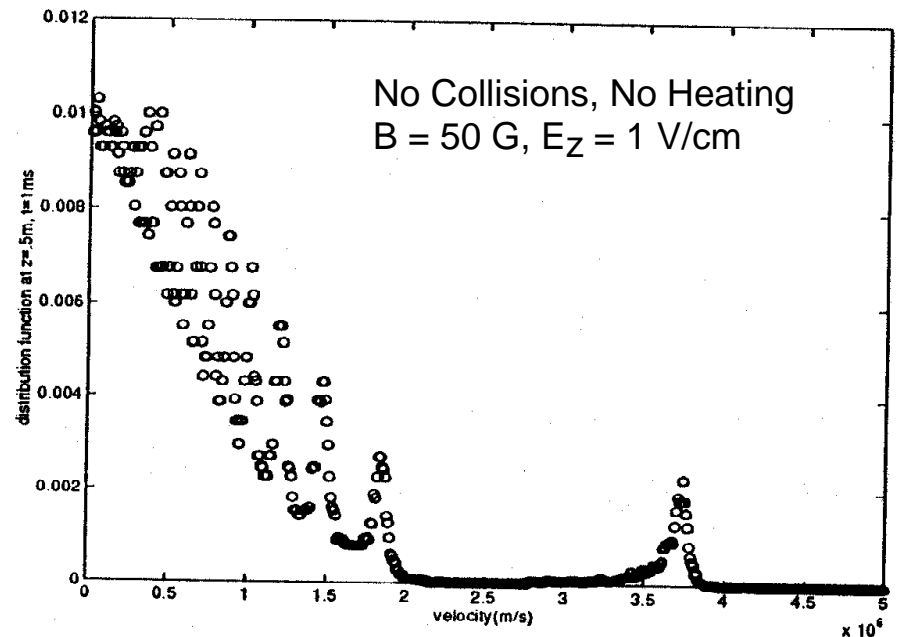
$$\lambda_z (\text{cm}) = \frac{7.6 \times 10^6}{R_{\text{cm}}} \left(\frac{B_0 (\text{Gauss})}{n_e (\text{cm}^{-3})} \right)^{0.6}$$

- Ar/Cl₂ 4:1, 10 mTorr, 50 sccm



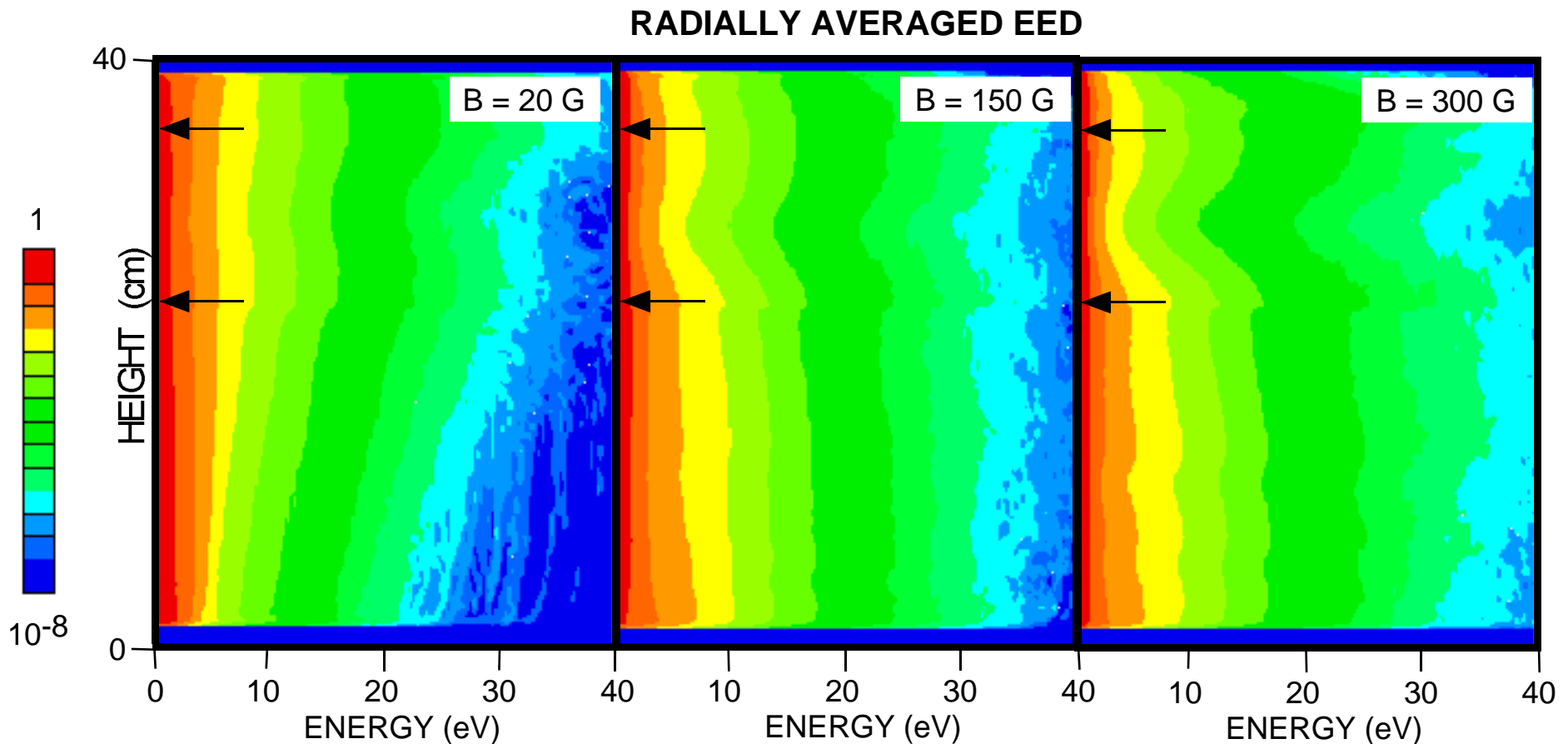
COLLISIONLESS HEATING

- Helicon waves have the property that their parallel phase velocities can be easily matched to the thermal velocities of electrons in the 20 - 200 eV range.
- Chen has suggested Landau damping as a collisionless heating mechanism. If the wave grows fast enough, it can trap thermal electrons and accelerate them to the phase velocity.
- Sharer *et al.* found that trapped particles appear as the wave intensity increases, producing $f(\varepsilon)$ with energies higher than the ionization potential of the gas.
- J. E. Scharer and H. Gui, *Nonlinear Trapping Simulations for Helicon Plasma Sources*, IEEE ICOPs, Monterey, CA, 1999



COLLISIONLESS HEATING

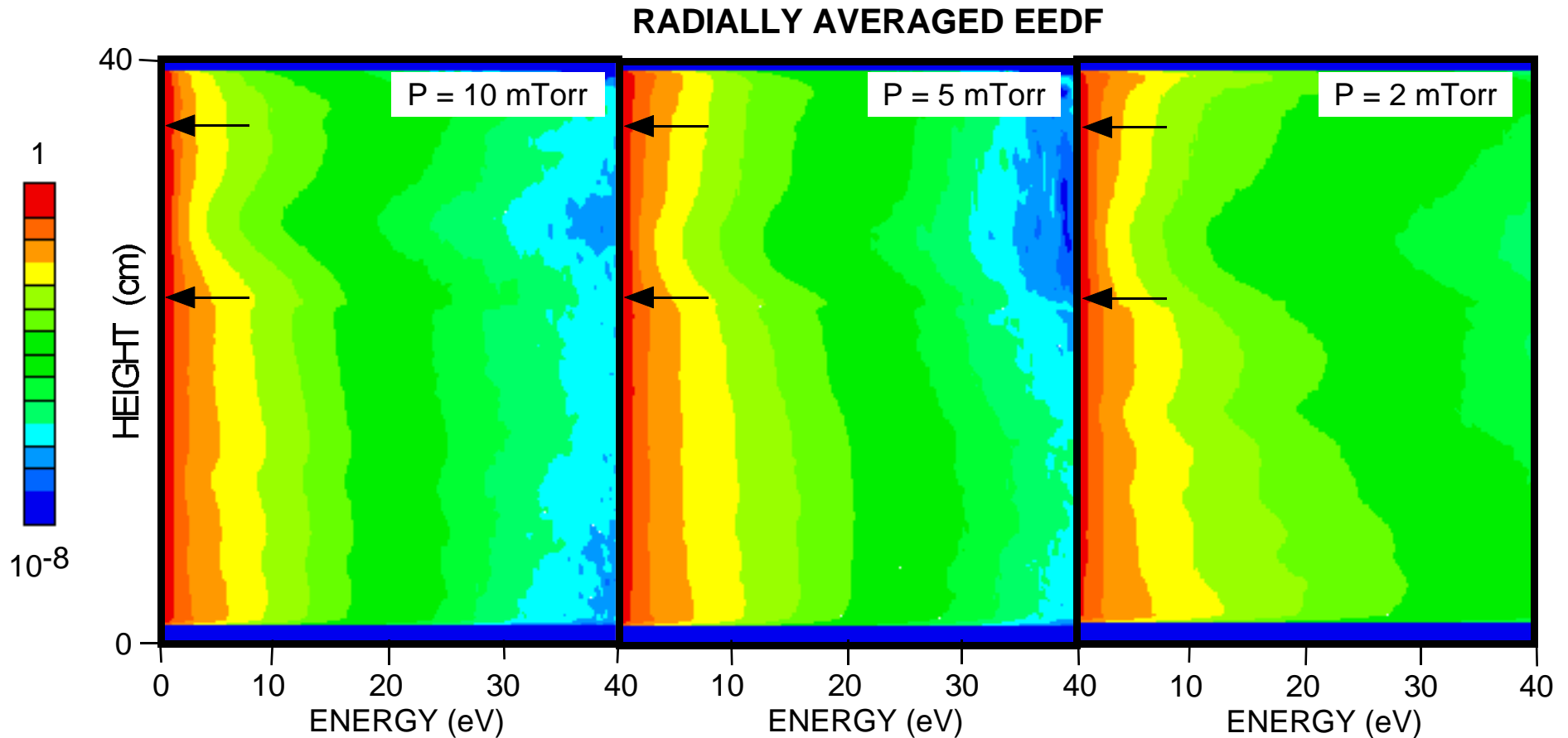
- The electron energy distribution (EED) was obtained from the EMCS.
- The tail of the EED is peaked near the coils.
- As the magnetic field is increased there is an increase in the high energy tail downstream.



• Ar, 10 mTorr, 1 kW, 50 sccm

COLLISIONLESS HEATING

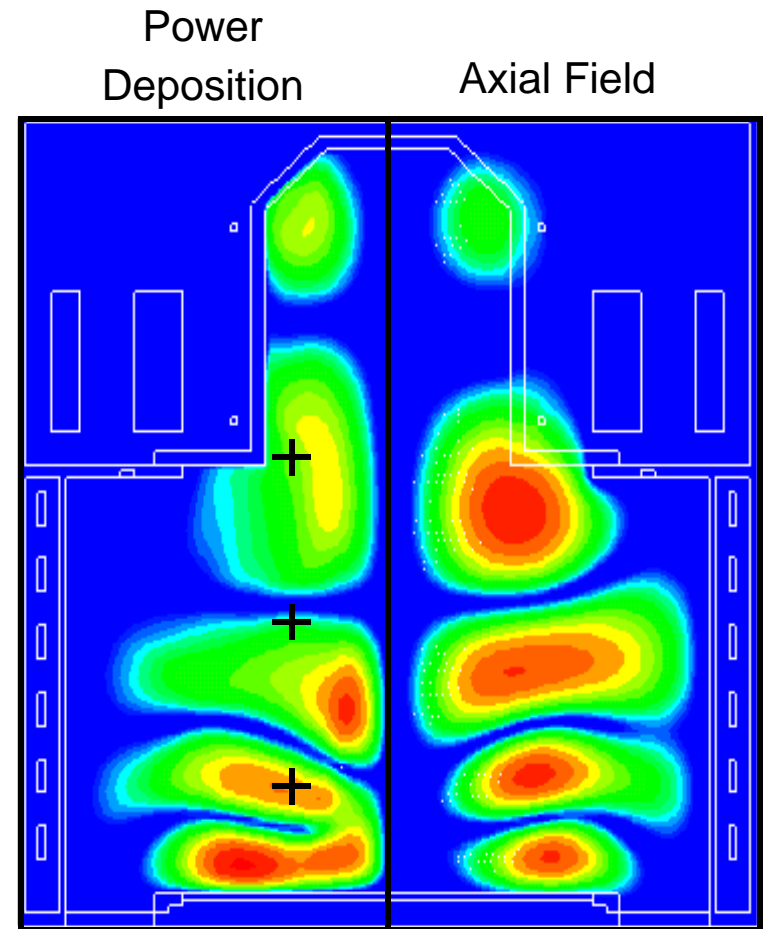
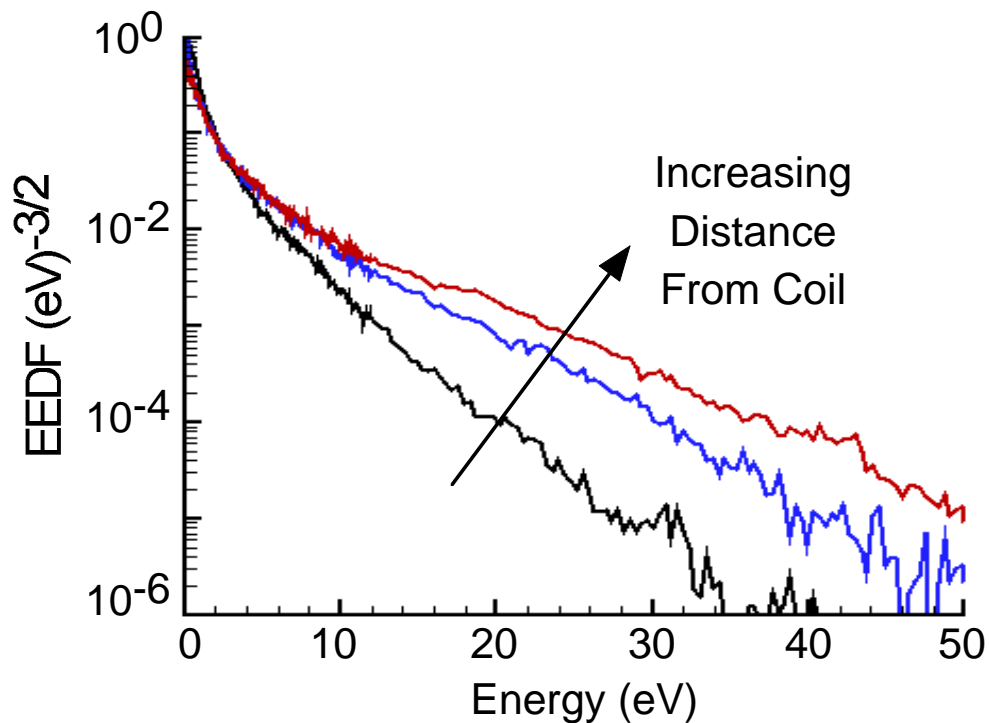
- As the pressure is decreased, the collisionless heating mechanisms become more dominant.
- There is significant heating in the downstream region.



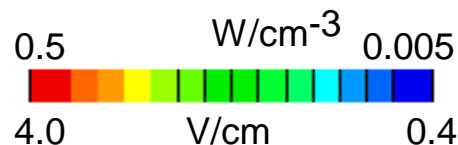
- Ar, 1 kW, 50 sccm, 300 G

COLLISIONLESS HEATING

- The tail end of the EEDF increases with increasing distance from the coil.
- The axial component of the electromagnetic field is responsible for most of the power deposition.



- Ar, 1 kW, 300 G, 2mTorr



COLLISIONLESS HEATING : TG MODE

- Recently it has been suggested (Chen) that much of the electron heating comes from the electrostatic component of the helicon wave (i.e. the Trivelpiece Gould (TG) mode).
- If plasma neutrality is not enforced, the divergence term in the wave equation must be included. Effects of the electrostatic TG mode can then be resolved.

$$\nabla \left(\frac{1}{m} \nabla \cdot \bar{E} \right) - \nabla \cdot \left(\frac{1}{m} \nabla \bar{E} \right) = \omega^2 e \bar{E} - i \omega \bar{S} \cdot \bar{E}$$

TG Wave Helicon Wave

- The divergence of the electric field is equal to the perturbed electrons.

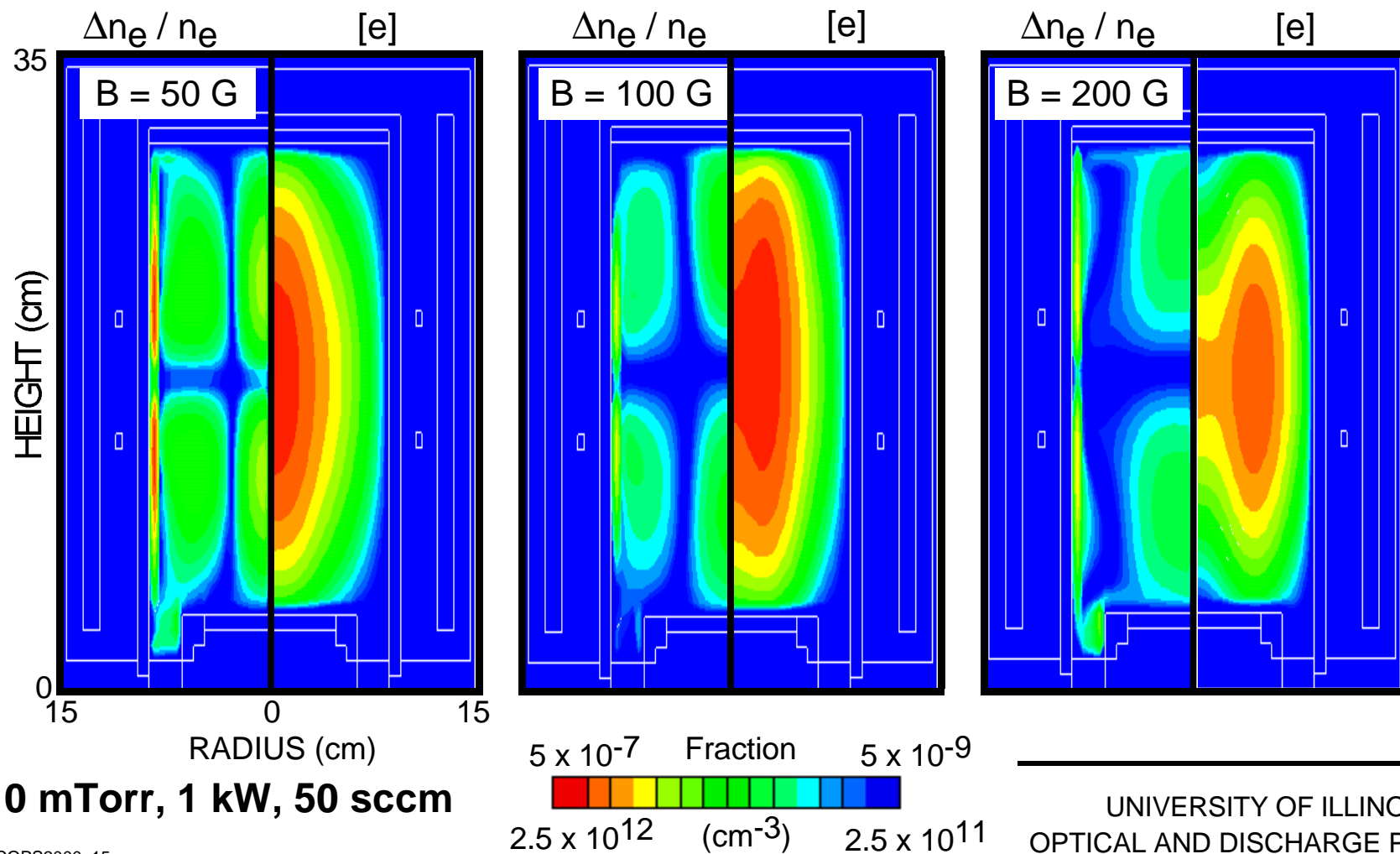
$$\nabla \cdot \bar{E} = \frac{\mathbf{r}}{e} = \frac{q \Delta n_e}{e}$$

where,

$$\Delta n_e = \frac{-\nabla \cdot \left(\frac{\bar{S} \cdot \bar{E}}{q} \right)}{(\omega_{Damp} + i\omega)}$$

TG MODE AND ELECTRON DENSITY

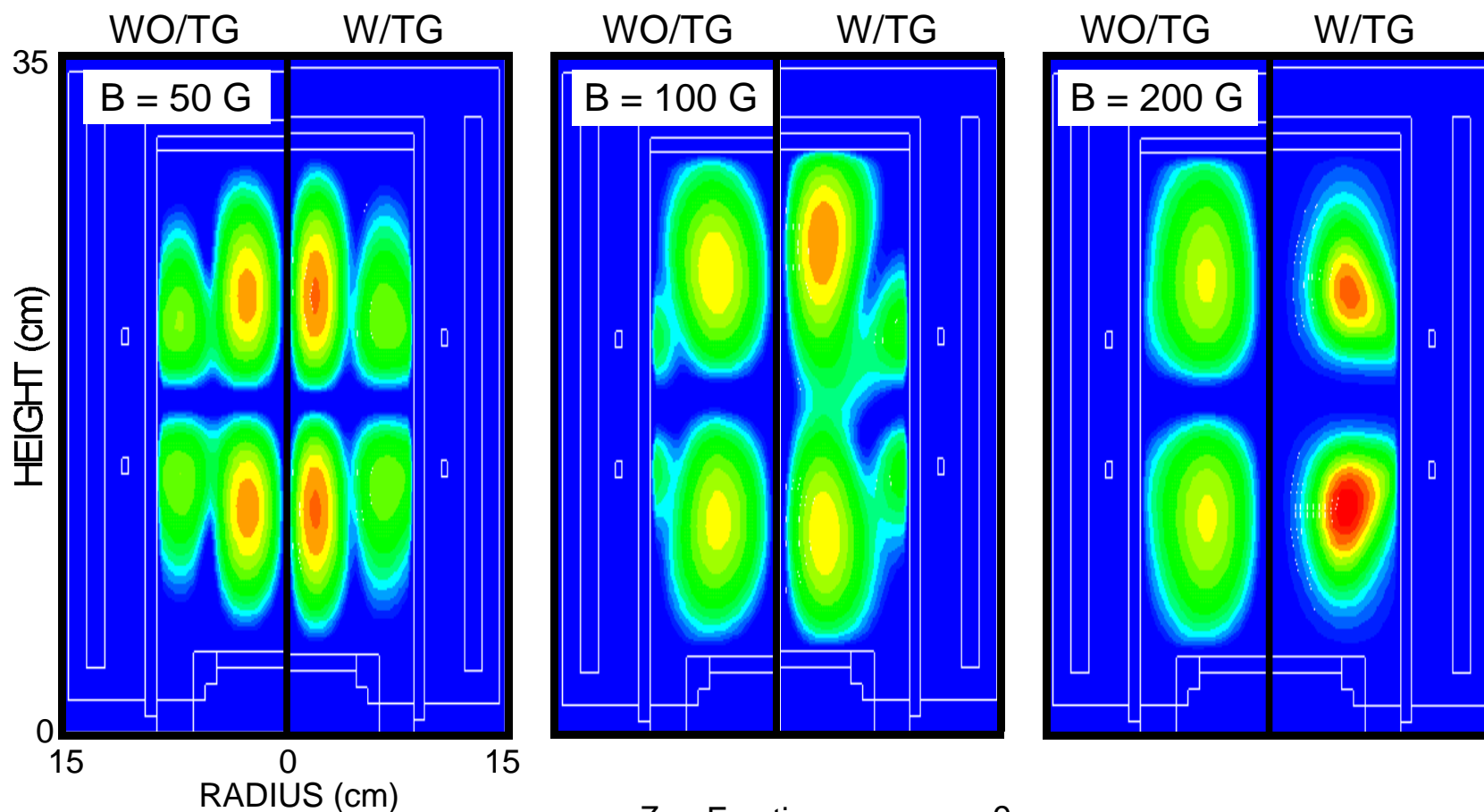
- The gradient of the perturbed electrons, represents a current sink due to the TG mode.
- As the magnetic field increases, the TG mode is strongly damped near the surface with a less penetration in the plasma volume.



- Ar, 10 mTorr, 1 kW, 50 sccm

TG MODE AND POWER DEPOSITION

- At low magnetic fields, the TG mode is weakly damped and is strongly coupled to the helicon wave, thereby penetrating into the plasma volume.
- As the magnetic field increases, the TG mode is strongly damped near the surface and power deposition occurs closer to the surface.



- Ar, 10 mTorr, 1 kW, 50 sccm



CONCLUSIONS

- **Simulations of a $m = 0$ mode were conducted in a commercial helicon plasma tool. In the absence of the TG mode, with increasing B-field, electric field propagation progressively follows B-field lines and significant power can be deposited downstream.**
- **Electron Monte Carlo Simulations have shown an increase in the tail of the EEDs in the downstream region indicating some amount of collisionless heating.**
- **Volumetric power deposition is ultimately limited by damping of the TG mode and the helicon wavelength. Wave propagation can be suppressed in electronegative gas mixtures in the low power - high B-field range, where the wavelength exceeds the chamber dimension.**
- **Investigations on the dependence of the TG mode must be established to understand the coupling of electromagnetic field and power deposition to the plasma.**